

5/1.2

DART AEROSPACE LTD	Work Order:	22465
Description: Lock Shaft (R22)	Part Number:	D3357-3
Dwg: D3357 Rev. A page 2	Qty:	10
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HA	05.02.16	10
2	MC	Turn as per Folio FA504 and Dwg D3357 Material: AISI 303 SS Round Bar 1.00" (M303R1.000) Identify for D3357-3	Batch: M14104 JLM	05.02.25	10
3	QC2	Inspect parts as they come off the CNC machine Identify as D3357-3	JLM	05.02.26	10
4	QC8	Second check	CE	05.02.28	10
5	MC	Deburr	JLM	05.02.28	10
6	QC5	Inspect work to Step 5	ER	05/03/02	10
7	ST	Identify and Stock	CL	05/03/03	10
8	AC	Cost / part 9.80	545	05.03.21	10
9	DC	Close W/O 9.80 Inspect Level 21	HA	05.03.22	10

Rev	Date	Change	Revised By	Approved
A	05.02.03	New issue	KJ/JLM	

PRELIMINARY ISSUE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3357	REV. A SHEET 2 OF 3
DATE 04.12.13	TITLE SHAFTS	SCALE 1:1	

RELEASED
[Signature]

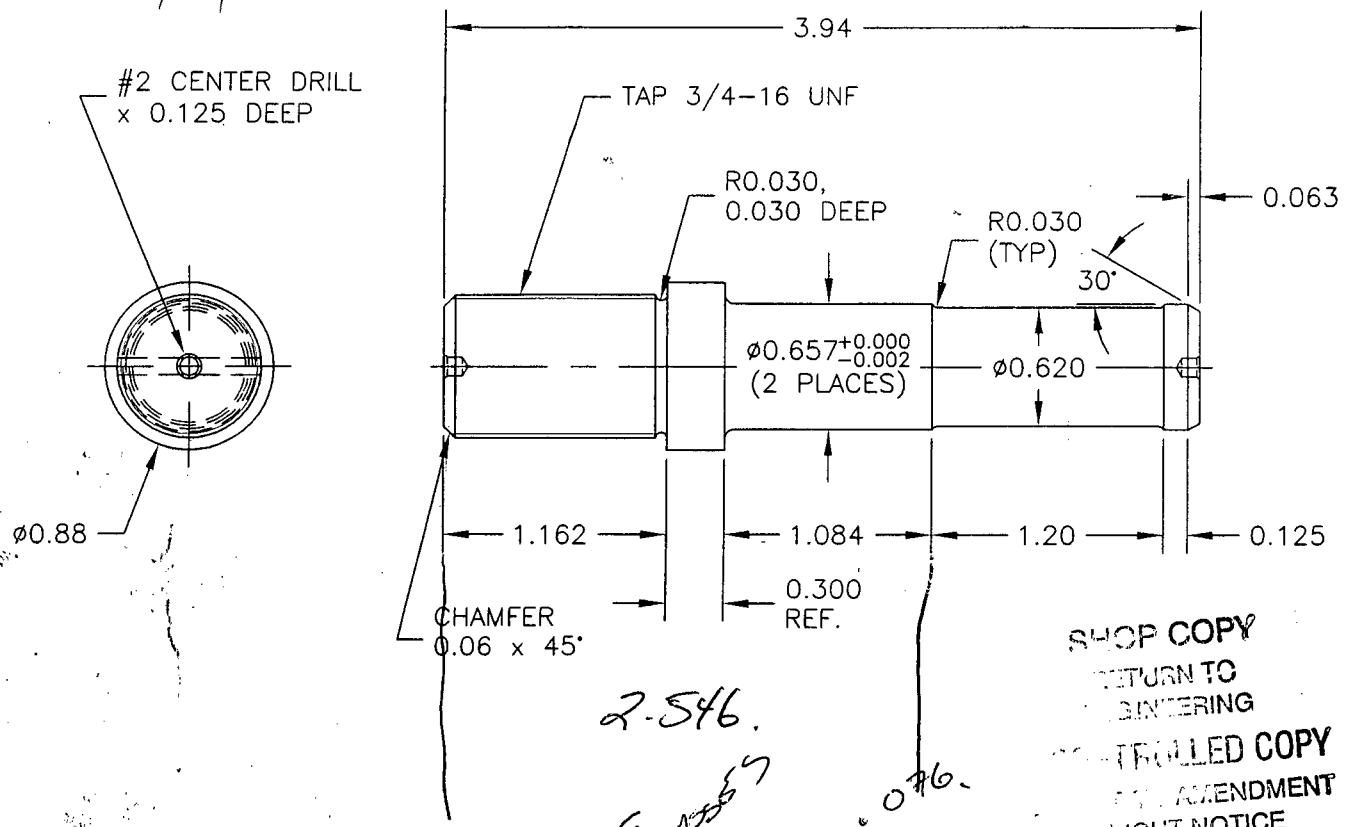
05/02/22

$ST = x .757$

$Z = 3.783$

$Fin = x .595$

$Z = 4.063$



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FOR AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 22465

D3357-3 R22 LOCK SHAFT

NOTES:

- 1) MATERIAL: AISI 303 ROUND BAR STAINLESS STEEL
(REF. DART SPEC. M303R1.000)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

REFERENCE ONLY

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Feb 15, 2005
03:37 pm

Work Order No : 0022465
Project Name : D3357-3
Project For : WK512
Work Order Type : Main
Main WO Number :
House Part Number : D3357-3
Description : Lock Shaft R22
Manufactured : Yes
Amount Req'd : 5
Amount Done : 0
Start Date : 02-15-05
Est Finish Date : 03-10-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

